

DESIGN FEATURES



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WORKTOP - AP

<i>Material quality:</i>	Chrome nickel steel Material – AISI 304
<i>Material thickness:</i>	1.20 mm (standard) to 5.00 mm (on request)
<i>Finish:</i>	polished grain 320
<i>Execution:</i>	20 mm crease on underside 38 mm chipboard (E1 P5 CE V100) fully glued underneath on the underside with melamine resin coating (grey) water nose possible on operator side
<i>Bend:</i>	Free standing sides A40/20
<i>Buckling:</i>	Standard C50 (Other edge designs, e.g. WHZ with cutting frame, on request)
<i>Plug-in seam:</i>	according to requirements, version according to ÖNORM S 3002
<i>Bead edge:</i>	edged - approx. 10 mm deep (with gradient possible) embossed - approx. 3 mm deep (without slope; up to material thickness 1.5 mm)
<i>Drip knobs:</i>	embossed (only up to 1.5 mm material thickness possible)
<i>Beam padding:</i>	On special request (optional), the worktops can be fitted with stainless steel profiles; Material thickness for spar panels at least 1.5 mm (material thickness of spar 1.5 - 2 mm)
<i>Weld-in sink:</i>	Sink basin made of stainless steel seamless in worktop welded in, drain valve embossed with standpipe valve 2 inch (central, left or right backwards - depending on basin type) basin under glued with sound-absorbing material (damping foil)
<i>Slideway for supply and drain plate:</i>	Machine connection precisely to the respective Dishwasher adapted Material thickness min. 1.5 mm (recessed with incline towards the dishwasher)
<i>Alternative Materials:</i>	possible on request

TOP SHELF

<i>Material quality:</i>	Chrome nickel steel Material – AISI 304
<i>Material thickness:</i>	1.00 mm to 1.50 mm
<i>Finish:</i>	ground grain 320
<i>Execution:</i>	Welded construction from top shelf and side walls: Shelf (1.50 mm) folded on all sides with 30/20, closed from below with CNS cover plate and reinforced with stainless steel stiffening bar (number depending on width of shelf) side uprights (side walls) are double-walled
<i>Radiant warmer: (alternatively)</i>	Elstein surface radiators (infrared radiators made of ceramic)(alternatively) are installed under a CNS screen a concave design of the emitters reduces the heat absorption in the wiring space installation distance between the radiators: ~325 mm with 250 resp. 400 W per radiator
<i>Lighting: (alternatively)</i>	Halogen luminaires are housed in a CNS housing and underneath an CNS screen installed (incl. splinter protection of luminaires) Installation distance between luminaires: ~300 mm

WORK TABLE - AT

<i>Material quality:</i>	Chrome nickel steel Material – AISI 304
<i>Material thickness:</i>	1,2 mm
<i>Finish:</i>	polished grain 320
<i>Frame:</i>	Welded construction made of profile tube 40/40/1.20 mm and stainless steel profiles (upper cross struts) with height-adjustable zinc die-cast screw feet to compensate for uneven floors (load capacity 900 kg)Tables over a length of 2 m are fitted with 6 feet
<i>Shelves:</i>	fixed welded incl. stiffening bar
<i>Intermediate shelf:</i>	fixed welded incl. stiffening bar
<i>Construction:</i>	self-supporting

HYGIENE CABINET - ASH

Material quality: Chrome nickel steel Material – AISI 304

Material thickness: 1.00 to 1.50 mm

Dimensions: Corpus depth: Standard: 590, 690, 790 mm

Corpus height: Standard: 710, 760 mm

H1M - H1 METAGRO - Swingline (METAGRO STANDARD)

Body: Canted and jointless, tightly welded design

Transitions from floor to side walls and from floor to rear wall jointless and 100% tight
(with edge radius 1-3 mm) - very hygienic and easy to clean

sealed rear wall at least 100 mm high (transition from side wall to rear wall sealed and seamlessly welded)

Vertical grinding of inner and outer side walls
Rear wall inside - sanded

Body open at top

H2M - H2 METAGRO

Body: folded and jointless, tightly welded design

Transitions from the floor to the side walls and from the floor to the rear wall are seamless and 100% watertight
(with an edge radius of 17.5 mm) - very hygienic and easy to clean

sealed rear wall at least 100 mm high (transition from side wall to rear wall sealed and seamlessly welded)

Vertical grinding of inner and outer side walls
Rear wall inside - sanded

Body open at top

H1 - according to DIN 18865-9 and ÖNORM S 3200

Body: Canted and jointless, tightly welded design

Transitions to floor, rear and side walls jointless and 100% tight (with edge radius 1-3 mm) - very hygienic and easy to clean

Body tight inside up to the top
closed at the top with CNS cover sheet

Vertical grinding - side wall inside and outside
Rear wall inside - sanded

H2 - according to DIN 18865-9 and ÖNORM S 3200

Body: Canted and jointless, tightly welded design

seamless transitions to floor, rear and side walls
tight, with edge radius 17.5 mm and ball corners - very easy to clean

Body tight inside up to the top
closed at the top with CNS cover sheet

Vertical grinding - side wall inside and outside
Rear wall inside - sanded

H3 - according to DIN 18865-9 and ÖNORM S 3200

Body: Canted and jointless, tightly welded design

Transitions to lid, base, rear and side walls seamless
tight, with edge radius 17.5 mm and ball corners - very hygienic and easy to clean

Body inside completely jointless and 100% leak-proof
All brackets are designed with a radius of 17.5 mm.

Side wall inside and outside and rear wall inside sanded

Built-in elements

- Wing door:* Double-walled and noise-absorbing design with curved hygienic handle bar (without cover / rebate and thus without dirt gap) in slanted design (high grip comfort)
top panel bevelled (prevents dirt build-up)
Corners tightly welded
Left- or right-hinged possible locking by means of holding magnet
Hinge with 180° opening angle
- The wing door is adapted to the 17.5 radius of the cabinet at the bottom for H2M and H2 cabinets and also at the top for H3 cabinets
- Sliding door:* Double-walled and noise-insulating design with folded vertical handle (countersunk)
Roller ball bearing, lateral with inlet damping
Plastic guide arranged at the bottom in such a way that there is no disturbing part on the base of the cabinet (easy cleaning possible - high running comfort)
It. ÖNORM S 3002
Sliding doors are adjustable (the gap between sliding door and Corpus can be adjusted user-specifically)
Sliding doors can be removed after removal of the front cover panel
- The sliding door of H2M, H2 and H3 cabinets is adapted at the bottom to the 17.5 mm radius of the corpus
- Drawer:* Double-walled and noise-insulating design, compact drawer with curved hygienic handle bar (without flap / rebate and thus without dirt gap) in slanted design (high grip comfort)
Top panel bevelled (no dirt remains on top)
Corners welded tightly
Differential full extension runners made of stainless steel (material - no. AISI 441)
Precision plastic castors,
GN 1/1 and GN 2/1 loading
capacity 68 kg (with over-extension runner: 50 kg)
- The bottom drawer is adapted to the 17.5 mm radius of the cabinet for H2M and H2 cabinets and the top drawer for H3 cabinets.
- Insertion angle:* 6 pairs of non-tilting insert brackets (removable), designed for GN containers (for heights 710 and 760)

Intermediate shelf: Folding front and rear 30/20 (incl. cover)
a standard support bolt with 3 adjustment options, hole spacing
70 mm, serves to support the intermediate shelves
from 720 mm length with stiffening bar

Locking: wing doors, sliding doors and drawers available on request in
lockable version

HEATING CABINET HYGIENE - WSH

Material quality: Chrome nickel steel Material – AISI 304

Material thickness: 1.00 to 1.50 mm

General: Canted and jointless, tightly welded design (insulated)

I-shaft cover 185 mm wide removable, 15 mm outer side panel - entire I-slot is 200 mm wide

Intermediate shelves are perforated (better heat distribution) and height adjustable

Forced air circulation by cross-flow fan with heating attachment at the bottom there are removable special air baffle plates (air baffle plate)

Fan heater service friendly installed

Infinitely variable hand thermostat (from 30 degrees to 65°C) - incl. pilot light

Safety regulations and type testing according to the valid standards

Corpus depth: Standard: 690, 790 mm

Corpus height: Standard: 710, 760 mm

H1M / Swingline: Body from floor to side wall and from floor to rear wall seamless and watertight (edge radius 1-3 mm)
Rear (from rear wall to side wall) at least 100 mm seamless and watertight (edge radius 1-3 mm)

H1: Body bottom and rear (up to lid) seamless and leak-proof (edge radius 1-3 mm)

H2: Body - all brackets at the bottom and at the back (up to the lid) are equipped with radius 17.5 mm; bottom and rear (up to cover)
Seamless and sealed design

Air baffle adapted to 17.5 mm radius

H3: Body: inside all brackets have a radius of 17.5 mm
Seamless and tightly welded on the inside

Air baffle adapted to 17.5 mm radius

BAIN-MARIE - BM

Material quality: Chrome nickel steel Material – AISI 304

Material thickness: 1.50 mm

Execution: seamlessly welded into worktop or with support edge
Dimensions for GastroNorm vessels according to
ÖNORM 3001
Shell depth maximum 200 mm
Wet bain marie with external heating element drain and
overflow via standpipe valve
Power per GN 1/1 = 1000 W

Safety regulations and type testing according to the relevant
standards

On request - water inlet with manual shut-off valve (frog mouth
inlet)
On request - with automatic water refill system
On request - inlet and outlet led to installation compartment

WALL CABINET - WHS

<i>Material quality:</i>	Chrome nickel steel Material – AISI 304
<i>Dimensions:</i>	Length: from 800 mm to max. 2000 mm Height: 700 mm Depth: 400 mm
<i>Material thickness:</i>	1,00 mm
<i>Finish:</i>	polished grain 320
<i>Design:</i>	double-walled side walls bottom shelf closed (double-walled) height-adjustable intermediate shelf single-walled rear wall with suspension profile (not visible) at 2000 mm with additional partition wall (high stability) incl. two wall mounting brackets (from 1600 mm with three pieces)

WALL CABINET HYGIENE - WHSH

<i>Material quality:</i>	Chrome nickel steel Material – AISI 304
<i>Material thickness:</i>	1,00 mm
<i>General:</i>	Side wall (15 mm thick) - sanded lined with honeycomb cardboard Double-walled bottom and lid (30 mm thick) - polished Intermediate shelf - ground; 3 adjustment possibilities, distance 70 mm; a support bolt serves as support Overall height 700 mm
H1:	Body bottom and rear (up to lid) seamless and leak-proof (with edge radius 1-3 mm)
H2:	Body - all brackets at the bottom and at the back (up to the lid) are equipped with Radius 17.5 mm; bottom and rear (up to lid) jointless and sealed
H3:	Body - inside all brackets have a radius of 17.5 mm seamless and tight inside

WALL SHELF - WB

<i>Material quality:</i>	Chrome nickel steel Material – AISI 304
<i>Dimensions:</i>	up to max. 3900 mm from one piece possible from 1600 mm with three wall brackets from 3000 mm with four wall brackets Board depth 300 mm or 400 mm, one or two days
<i>Material thickness:</i>	1,20 mm
<i>Finish:</i>	polished grain 320
<i>Design:</i>	Wall rail with height-adjustable brackets Shelves with welded corners (high stability)
<i>Bend:</i>	front and side A34/19/10
<i>Upright:</i>	rear C40

GASTRONORM COOLING - KGN

Material quality: Chrome nickel steel Material – AISI 304

Material thickness: 0.8 - 1.50 mm

Finish: Outside view side ground grain 320

Construction: **Refrigerated cabinets with self-cooling (ready to plug in):**

Plug-in cooling unit installed in the installation compartment incl. automatic defrosting and evaporation of condensation water (evaporator bowl)

Electronic temperature control with digital temperature display and automatic defrosting via membrane keypad, ACTUAL/TARGET value temperature adjustable, Control range + 2 degrees to + 18 degrees Celsius, with integrated temperature sensor

Circuit breaker integrated in the control unit;
fine-mesh CrNi wire mesh filter installed in front of the unit (easy cleaning possible)

Refrigerated body insulated with high-quality rigid polyurethane foam, wall thickness 35 mm

Internal body (transitions to floor, rear and side walls)

Seamlessly welded, with a radius of approx. 1 mm,

Version **"H1" is METAGRO standard**

Stainless steel inner body up to the outer edge (door hinge)

Corpus stop rail for door/panel incl. magnetic inlay

Evaporator built into the cooling body, coated with a protective coating of CNS clad, recirculation fan installed at the top with Cover plate can be dismantled in CNS. Insulated cooling lines led into the installation compartment. Under the evaporator CNS drip tray with condensation pipe, which is led into the installation compartment.

(The drip tray can be dismantled for easier cleaning)

Cooling cabinets for central cooling system:

Refrigerated body insulated with high-quality rigid polyurethane foam, wall thickness 35 mm

Internal body (transitions to floor, rear and side walls)

Seamlessly welded, with a radius of approx. 1 mm,

Version **"H1" is METAGRO standard**

Stainless steel inner body up to the outer edge (door hinge)

Corpus stop rail for door/panel incl. magnetic inlay

Evaporator built into the cooling body, coated with a protective coating of CNS clad, recirculation fan installed at the top with

Cover plate removable in CNS Mounted expansion valve

Coolant lines and condensation water lines are installed laterally outward

Wing door:

Double-walled wing doors insulated with high-quality rigid polyurethane foam (insulation thickness 35 mm).

with curved hygienic handle bar (without cover / fold and thus without dirt gap) in slanted design (high grip comfort), bevelled top cover (prevents dirt build-up), corners tightly welded, left or right hinged

Closure by means of circumferential magnetic frame seal (Rau-PVC-Weich from Rehau) → easily exchangeable

5 pairs of non-tilting insert brackets for GN containers (removable)

Doors 95 degrees opening - with CrNi hinges

Drawer:

Drawer front in CNS double-walled with high-quality polyurethane foam insulation, insulation 35 mm, with curved

hygienic handle strip (without cover / rebate and thus without dirt gap) in slanted design (high level of grip comfort), top panel bevelled (prevents dirt build-up), corners tightly welded,

Drawer side walls perforated, base closed Closure by means of all-round magnetic frame seal

(Rau-PVC-Weich from Rehau) → easily exchangeable

Differential full extension slides made of stainless steel (material - no. AISI 441)

with a load capacity of 68 kg (with over-extension: 50 kg)

Drawers GN 1/1 - GN 2/1 max. 200 mm deep

Shop divider:

for GN containers (on request)

GASTRONORM DEEP-FREEZING - TGN

Material quality: Chrome nickel steel Material – AISI 304

Material thickness: 0,80 - 1,50 mm

Finish: Outside view side ground grain 320

Construction: **Deep-freeze cabinets with self-cooling (ready to plug in):**

Ready-to-plug in installation compartment

Cooling aggregate including automatic defrosting and Evaporation of condensation water (evaporator bowl), electronic

Temperature control with digital temperature display and automatic defrosting can be operated via membrane keyboard.

ACTUAL/TARGET value temperature adjustable.

Control range - 12 degrees to - 22 degrees Celsius with integrated temperature sensor

Defrosting cycles adjustable via electronic control, with additional function for controlling the various radiators (frame heating, defrost heating)

Circuit breaker integrated in control unit

Freezer body insulated with high-quality polyurethane foam, wall thickness 60 mm

Internal body (transitions to floor, rear and side walls), seamlessly welded, with a radius of approx. 1 mm,

Version "H1" is **METAGRO standard**

Stainless steel inner body up to the outer edge (door hinge) Corpus stop rail for door incl. magnetic inlay

Evaporator installed in the freezer body, protective coating and cladding, circulating air fan installed at the top with cover plate can be dismantled, insulated cooling lines led into the installation compartment. The evaporator is equipped with a radiator for defrosting.

Under the evaporator CNS drip tray with defrost water pipes led into the installation compartment; the drip tray is equipped with a radiator for defrosting.

The front bezel is equipped with a heating system

Deep-freeze cabinets for central refrigeration system:

Deep-freeze unit insulated with high-quality polyurethane foam, wall thickness 60 mm Internal unit (transitions to floor, rear and side walls) seamlessly welded, with

Radius approx. 1 mm

Version "**H1**" is **METAGRO standard**

Stainless steel inner body up to the outer edge (door hinge)

Corpus stop rail for door incl. magnetic inlay

Evaporator built into the freezer body, protective coating and cladding, circulating air fan built in at the top with Cover plate can be dismantled, cooling lines insulated into the installation compartment. The evaporator is equipped with a radiator for defrosting.

Wing door:

Double-walled wing doors insulated with high-quality rigid polyurethane foam (insulation thickness 55 mm). with curved hygienic handle bar (without cover / fold and thus without dirt gap) in slanted design (high grip comfort), bevelled top cover (prevents dirt build-up), corners tightly welded, left or right hinged

Closure → easily replaceable by means of all-round magnetic frame seal (rough PVC soft from Rehau)

5 pairs of non-tilting insert brackets for GN containers (removable)

Doors 95 degrees opening - with CrNi hinges

Drawer:

Drawer front in CNS double-walled with high-quality polyurethane foam insulation, insulation 55 mm, with curved hygienic handle strip (without flap / rebate and thus without dirt gap) in slanted design (high level of grip comfort), top panel bevelled (prevents dirt build-up), corners tightly welded, Drawer side walls perforated, base closed closure by means of all-round magnetic frame seal

(rough PVC soft by Rehau) → easily exchangeable

Over-extension runner made of stainless steel (material - no. AISI 441) with a load capacity of 50 kg

Drawers GN 1/1 - GN 2/1 max. 200 mm deep

Drawers behind door:

Full-extension drawers behind the door are possible on request for a larger usable volume (dimensions on GN-containers adapted)

COOLING TROUGH - KW

Material quality: Chrome nickel steel Material – AISI 304

Material thickness: 1.00 mm (substructure cooling trough)
1.50 mm (cooling trough with supporting edge)

Construction: **Built into cooling desk:** incl. piping, incl. drain, incl. defrost water cup, incl. sensor tube (if with own temperature control)

Cooling tray for underframe mounting: incl. tubing and high-quality polyurethane foam insulation (50 mm), incl. drain, incl. sensor tube

Cooling trough with support edge (65 mm): incl. tubing and high-quality polyurethane foam insulation (50 mm), incl. drain, incl. sensor tube

Cooling capacity: GN 1/1 = 120 W
2/1 = 180 W
GN 3/1 = 240 WGN
GN 4/1 = 300 W

GASTRONORM-COOLING HYGIENE - KGNH

Material quality: Chrome nickel steel Material – AISI 304

Material thickness: 0.80 - 1.50 mm

H1: METAGRO standard → see GastroNorm cooling - KGN

H2: Body: all bottom and rear brackets (up to the lid) are designed with a radius of 17.5 mm;
seamless and tightly welded at the bottom and at the back (up to the lid)
Evaporator completely covered

H3: on special request possible

GASTRONORM-FREEZING HYGIENE - TGNH

H1: METAGRO standard → see GastroNorm deep-freezing - TGN

H2: body: all brackets at the bottom and at the back (up to the lid) have a radius of 17.5 mm at the bottom and at the back (up to the lid) are seamlessly and tightly welded together
Evaporator completely covered

BEVERAGE COOLING WITH BH 860 - KGT

Material quality: completely made of stainless steel; bottom, rear and rear Side panel in inner body and on operator side stainless steel (material - no. – AISI 304)

Finish: front face ground grain 320

Material thickness: 0.80 - 1.50 mm

Construction: **Cooling units with self-cooling (ready to plug in - BH 860):**

Integrated cooling unit ready to plug in in the installation compartment incl. evaporation of condensation water (evaporator bowl), electronic temperature control with digital temperature display and automatic defrosting operable via membrane keyboard, actual/target temperature can be set Control range + 2 degrees to + 18 degrees Celsius, with integrated temperature sensor.

Circuit breaker integrated in the control unit. Fine-meshed CrNi wire mesh filter installed in front of the unit - easy to clean.

Refrigerated body insulated with high-quality rigid polyurethane foam, wall thickness 35 mm, stainless steel inner body up to the outer edge (door hinge)

Corpus stop rail for door incl. magnetic inlay

Evaporator built into the cooling body with protective coating and cover plate in CNS - can be dismantled, recirculation fan built in at the top, insulated cooling lines led into the installation compartment

Under the evaporator CNS drip tray with condensate pipe, which is led into the installation compartment.

Cooling units for central cooling system (BH 860):

Refrigerated body insulated with high-quality rigid polyurethane foam, wall thickness 35 mm, stainless steel inner body up to the outer edge (door hinge)

Corpus stop rail for door incl. magnetic inlay

Evaporator built into the cooling body, protective coating, can be dismantled into CNS with cover plate, recirculation fan built in at top, expansion valve fitted

Coolant lines and condensation water lines are designed on the side (optionally right or left)

- Wing door:* Double-walled wing doors insulated with high-quality rigid polyurethane foam (insulation thickness 35 mm).
with curved hygienic handle bar (without cover / fold and thus without dirt gap) in slanted design (high grip comfort), top bevelled (no dirt remains on top), corners tightly welded, left or right hinged
- Closure → easily replaceable by means of all-round magnetic frame seal
(rough PVC soft from Rehau)
- 5 pairs of non-tilting insert brackets for GN containers (removable)
Doors open 95 degrees - with CrNi hinges
- Winged door partitions:* The winged door partitions are available with intermediate grating on request.
- Contents per door element:
1 barrel á 50 litres or 4 containers á 20 litres
Contents for double door element:
2 barrels á 50 liters and 1 container á 20 liters
- Drawer:* Drawer fronts in CNS double-walled with high-quality rigid polyurethane foam insulation, insulation 35 mm, with curved hygienic handle strip (without flap / rebate and thus without dirt gap) in sloping design (high level of grip comfort), top panel bevelled (no dirt remains on top), corners tightly welded, perforated drawer side walls, base closed.
- Closure easily → replaceable by means of all-round magnetic frame seal (rough PVC soft from Rehau)
- The drawers are designed as bottle drawers.
(Bottle dividers possible on request)
Pull-outs made of stainless steel (material - no. AISI 441) and with precision ball bearing
Load capacity single extension slides 100 kg, on request
differential full extension slides with load capacity 120 kg
- Blocking:* Locking of wing doors or drawers with insulated cylinder lock (available on request)

WORK CABINET WITH BH 860: BASIC AND EXTENSION ELEMENT - AG AND AA

<i>Material quality:</i>	Chrome nickel steel Material – AISI 304
<i>Material thickness:</i>	0.80 - 1.50 mm
<i>Finish:</i>	Outside view sides ground grain 320
<i>Construction:</i>	self-supporting modular construction, all side and inner walls are double-walled Internal dimensions designed for GastroNorm dimensions (Side panel outside 1.0 mm, side panel inside 0.8 mm, rear panel 1.0 mm, floor 1.20 mm with longitudinal spar)
<i>Wing door:</i>	double-walled and noise-absorbing design with curved hygienic handle bar (without cover / rebate and thus without dirt gap) in slanted design (high grip comfort) top panel bevelled (prevents dirt build-up) corners tightly welded left- or right-hinged possible locking by means of holding magnet Hinge with 180° opening angle
<i>Drawer:</i>	double-walled and noise-insulating design, compact drawer with curved hygienic handle bar (without flap / rebate and thus without dirt gap) in slanted design (high grip comfort) Top panel bevelled (no dirt remains on top) Corners welded tightly Differential full-extension runners made of stainless steel (material - no. AISI 441) Precision plastic castors, GN 1/1 and GN 2/1 Loading capacity 68 kg (with over-extension runner: 50 kg)
<i>Middle shelves:</i>	30 mm chamfered, height adjustable as standard from 720 mm length with stiffening bar
<i>Blocking:</i>	Wing doors and drawers available on request in lockable version

TALL CABINET

- Material quality:* Chrome nickel steel Material – AISI 304
- Material thickness:* 1,00 - 1,50 mm
- Finish:* Outside view sides ground grain 320
- Construction:* self-supporting construction in modular system
Side walls are double-walled and equipped with Reinforced stiffening struts
Cover plate is double-walled
Rear wall reinforced with stainless steel pipes (30 x 15 mm)
bottom is reinforced with stiffening bars
- Wing / double door:* double-walled, sound-absorbing and with handle
Corners tightly welded hinge position is reinforced with stiffening bar, left- or right-hinged (due to symmetrical design can be changed at any time from left to right and vice versa)
Hinge with ~110° opening angle with damping Blum hinges (number depending on requirements due to dimensions of cabinet and door)
- Middle shelves:* 30 mm chamfered, height adjustable as standard from 720 mm length with stiffening bar
- Blocking:* Wing doors are available on request in a lockable version (cylinder shooting lock) → Rotary olive instead of bow handle

SUBJECT TO TECHNICAL CHANGES